

## Butterfly Valves

## VKF41...C

Butterfly valves designed for fitting between counter-flanges, for integration into gas trains

- Disk with metallic tight shutoff
- DN40...DN200
- Angle of rotation 85°
- No maintenance required
- Suited for use with gases of families I...III and air
- In connection with SQM10 / SQM50 actuators and ASK33.9 mounting kit
- In connection with SQM33, SQM40, SQM45.295A9 actuators and ASK33.4 mounting kit

The VKF41...C and this Data Sheet are intended for use by OEMs which integrate the VKF41...C in their products.

### Use

In combustion plant as controlling devices, for example:

- As gas control valves
- As air control valves

## Warning notes



To avoid injury to persons, damage to property or the environment, the following warning notes must be observed!

### Do not interfere with or modify the butterfly valves!

- All activities (mounting, installation and service work, etc.) must be performed by qualified staff
- Fall or shock can adversely affect the safety functions. Such valves must not be put into operation, even if they do not exhibit any damage

## Mounting notes

- Ensure that the relevant national safety regulations are complied with
- Mounting between counter-flanges conforming to DIN 2632, DIN 2633 and ISO 7005-2
- Butterfly valve, actuator and mounting kit can be straightforwardly assembled on site
- No special tools or adjustment required
- The butterfly valve can accommodate flow in either direction
- Use flange gaskets that are suited for the type of gas the valve will control

## Commissioning notes

- The butterfly valve may only be put into operation if mounting kit and actuator are correctly fitted
- Observe the correct direction of rotation of the actuators to be combined

Clockwise disk rotation when looking at the front side of the axis	Flow increases
Counterclockwise disk rotation when looking at the front side of the axis	Flow decreases

## Standards and Certificates



Note  
Only in connection with the actuator!



EAC Conformity mark (Eurasian Conformity mark)



ISO 9001:2008  
ISO 14001:2004  
OHSAS 18001:2007

## Service notes

- VKF41...C butterfly valves require no maintenance
- After service work has been carried out, the butterfly valve may be put into operation only if actuator and mounting kit are correctly reassembled

## Disposal notes



Prior to disposal, the butterfly valve must be dismantled and separated into its various materials.  
Local and currently valid legislation must be observed.

## Mechanical design

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Butterfly valve VKF41...C	Disk and spindle are made of stainless steel. The valve disk closes against an end stop.
ASK33.9 mounting kit	In all cases, an ASK33.9 mounting kit is required to assemble the SQM10... / SQM50... actuator and the VKF41...C butterfly valve. The mounting kit consists of console, coupling with torsion spring, position indicator and fixing accessories. The torsion spring ensures that the damper is closed against an end stop and allows the actuator to be switched off.
ASK33.4 mounting kit	In all cases, an ASK33.4 mounting kit is required to assemble the SQM33..., SQM40... or SQM45.295A9 actuator and the VKF41...C butterfly valve. The mounting kit consists of coupling with a preassembled mounting kit.

## Type summary

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Type reference	DN [mm]	Max. flow rate m <sup>3</sup> at $\Delta p = 10$ mbar air	Leakage rate at $\Delta p = 10$ mbar air
VKF41.40C	40	170	0.4 %
VKF41.50C	50	230	0.4 %
VKF41.65C	65	570	0.5 %
VKF41.80C	80	1070	0.5 %
VKF41.100C	100	1870	0.5 %
VKF41.125C <sup>1)</sup>	125	3300	0.6 %
VKF41.150C <sup>1)</sup>	150	5300	0.6 %
VKF41.200C	200	9200	0.7 %

Legend	DN nominal diameter <sup>1)</sup> On request
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## Ordering

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Butterfly valve, actuator and mounting kit must be ordered as individual items.  
Specify in your order the number of pieces, name and type reference.

*Example:*

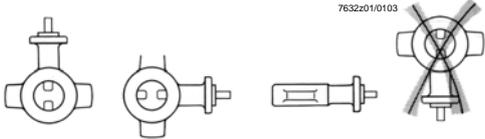
- 1 VKF41.40C butterfly valve
- 1 ASK33.9 mounting kit
- 1 SQM50.381A2 actuator

Delivery	Butterfly valve, actuator and mounting kit are packed as individual items.
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## Accessories

<b>Butterfly valve VKF41...C</b>	refer to «Type summary»
<b>Actuator SQM10...</b>	refer to Data Sheet N7812
<b>Actuator SQM33...</b>	refer to Data Sheet N7813
<b>Actuator SQM40...</b>	refer to Data Sheet N7817
<b>Actuator SQM50...</b>	refer to Data Sheet N7815
<b>Actuator SQM45.295A9</b>	refer to Data Sheet N7814
<b>Mounting kit ASK33.9</b>	refer to Data Sheet N7815 or Mounting Instructions M7815.4 (4 319 9535 0)
- For assembly of SQM10... / SQM50... and VKF41...C only in connection with the AGA58.1 spindle (refer to Mounting Instruction M7815.4 (4 319 9535 0))	
<b>Mounting kit ASK33.4</b>	refer to Data Sheet N7814 or Mounting Instruction M7813/7814 (74 319 0916 0)
- For assembly of SQM33..., SQM40... or SQM45.295A9 and VKF41...C butterfly valve	

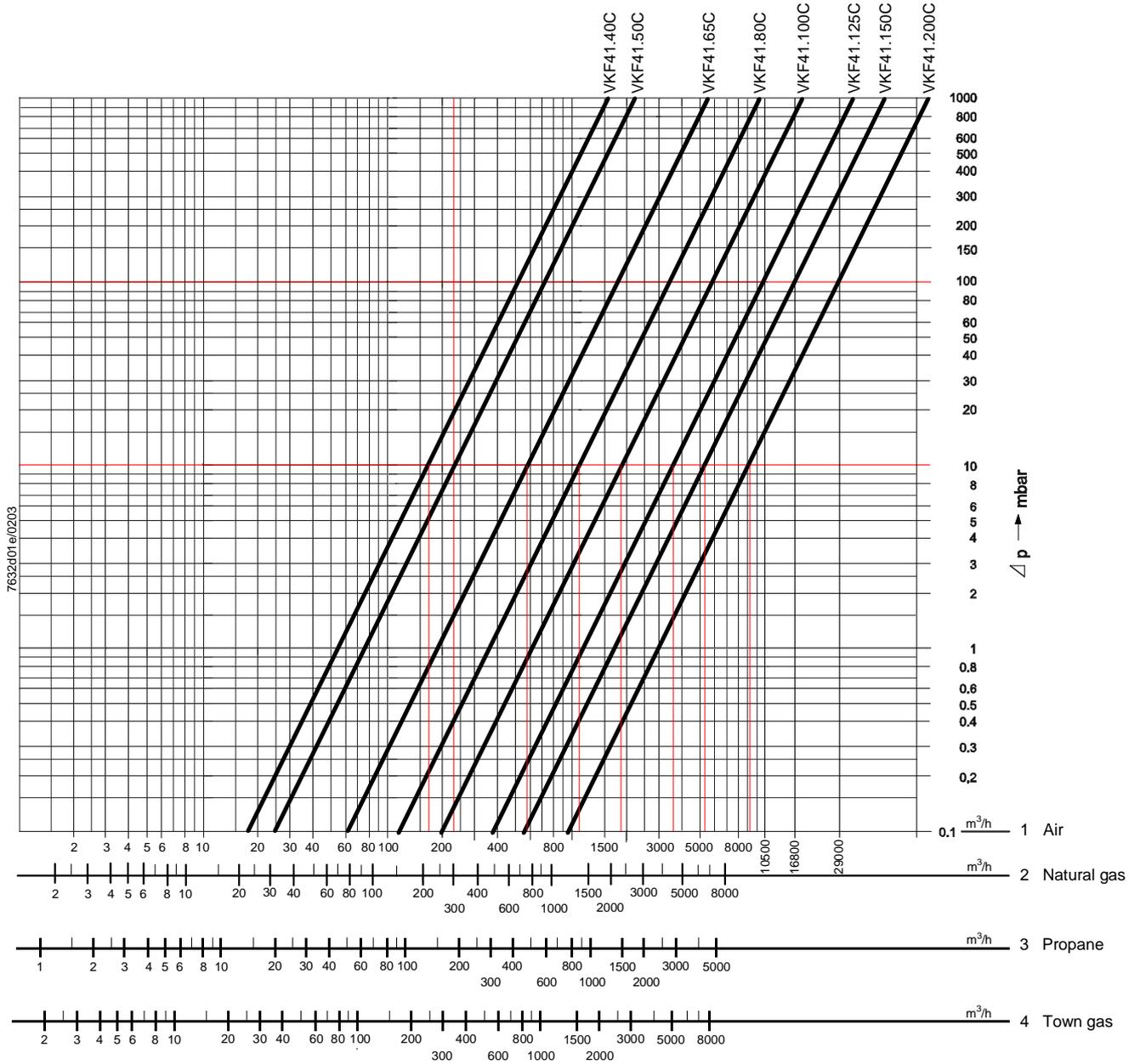
## Technical data

General valve data	Type of gases	Gases of families I...III or air
	Operating pressure	Max. 150 kPa (1.5 bar)
	Mounting positions	
	Leakage rate	Refer to «Type summary»
	Angular rotation	Butterfly valve 90° (with end stop)
	Materials	
	- Valve body	Cast iron EN-GJL-250
	- Spindle and disk	Stainless steel
	- Spindle seal	NBR-O-rings
	Weight	Refer to «Dimensions»
Environmental conditions	<b>Storage</b>	DIN EN 60721-3-1
	Climatic conditions	Class 1K3
	Mechanical conditions	Class 1M2
	Temperature range	-20...+60 °C
	Humidity	<95 % r.h.
	<b>Transport</b>	DIN EN 60721-3-2
	Climatic conditions	Class 2K2
	Mechanical conditions	Class 2M2
	Temperature range	-15...+60 °C
	Humidity	<95 % r.h.
	<b>Operation</b>	DIN EN 60721-3-3
	Climatic conditions	Class 3K5
	Mechanical conditions	Class 3M2
	Temperature range	-20...+60 °C
	Humidity	<95 % r.h.



**Caution!**  
Condensation, formation of ice and ingress of water are not permitted!

Flow diagram



**Caution!**



- In the case of burners operating with small low-fire gas volumes, select a tightly sized valve
- If the gas pressure exceeds the maximum permissible operating pressure, reduce the gas pressure with a pressure controller
- The pressure drop (maximum flow characteristic) is based on a fully open butterfly valve

Conversion of air volume to a corresponding gas volume (natural gas)

Basis of scale

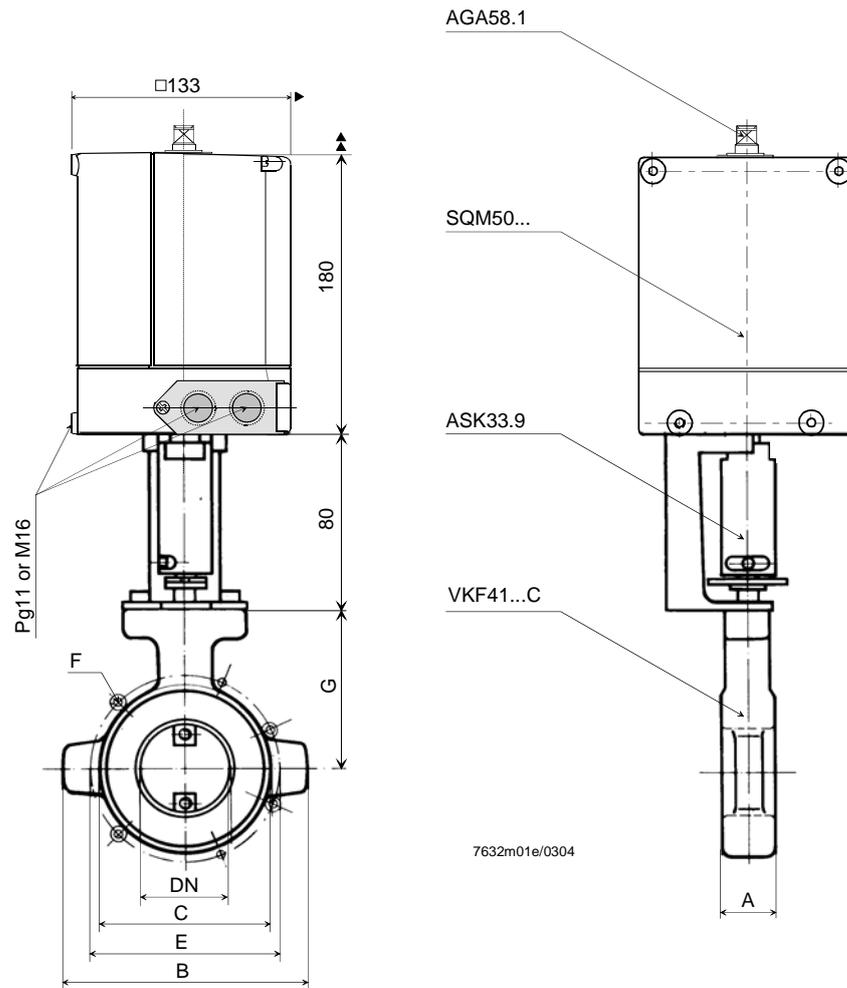
Abscissa	Medium volumetric flow «QG» in m³/h	Density ratio «dv» to air	Conversion factor $f = \sqrt{\frac{1}{d_v}}$
1	Air	1	1
2	Natural gas	0.61	1.28
3	Propane	1.562	0.8
4	Town gas	0.46	1.47

Conversion to air (m³/h) from other types of gases:  $QL = \frac{QG}{f}$  QL = air volume in m³/h that produces the same pressure drop as «QG»

## Dimensions

Dimensions in mm

VKF41...C with  
SQM50... and ASK33.9

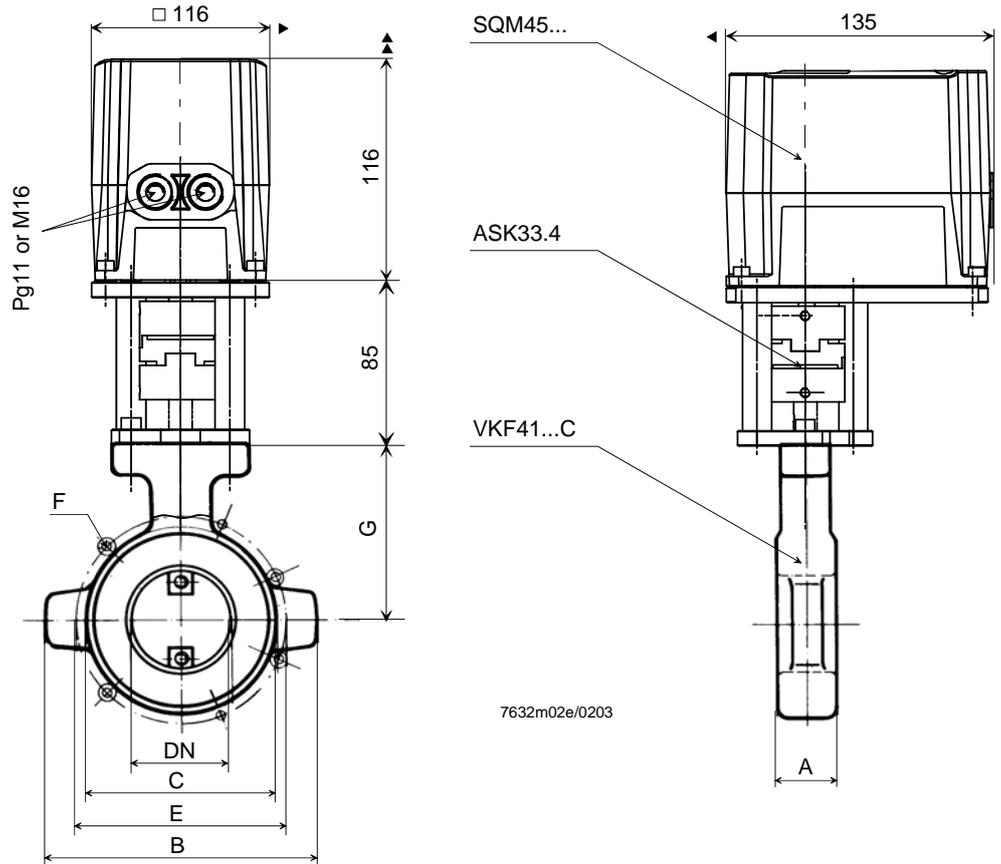


Type reference	A	B Ø	C Ø	E	F	G	Weight [kg]
VKF41.40C	30	130	87	100	M12 (4x)	87	1.72
VKF41.50C	30	140	97	110	M12 (4x)	92	1.94
VKF41.65C	30	160	117	130	M12 (4x)	99.5	2.37
VKF41.80C	30	175	133	150	M16 (4x)	107	2.63
VKF41.100C	30	195	153	170	M16 (4x)	117	2.92
VKF41.125C	40	225	183	200	M16 (8x)	137.5	5.25
VKF41.150C	40	255	208	225	M16 (8x)	150	6.29
VKF41.200C	40	310	263	280	M16 (8x)	175	8.44

## Dimensions (cont'd)

Dimensions in mm

VKF41...C with  
SQM45.295A9 and  
ASK33.4



Type reference	A	B Ø	C Ø	E	F	G	Weight [kg]
VKF41.40C	30	130	87	100	M12 (4x)	87	1.72
VKF41.50C	30	140	97	110	M12 (4x)	92	1.94
VKF41.65C	30	160	117	130	M12 (4x)	99.5	2.37
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